

Cylinder Services

Parts Not Included

	List (US dollar)	Net (US dollar)
Disassemble Cylinder	20.00	10.00
Clean & Sandblast	38.00	19.00
Bore and Penetrant Inspection	38.00	19.00
Hone for Ring Finish	66.00	33.00
Grind Oversize and Hone to Ring Finish	171.00	85.50
Reface Exhaust Port & Install Plain Studs	52.00	26.00
Reface Exhaust Port & Install Rosan Studs	66.00	33.00
Paint Cylinders	38.00	19.00
Cylinder Assembly – Valve Assembly	38.00	19.00
Cylinder Assembly – Complete Assembly	52.00	26.00
Install Valve Seats	64.00	32.00
Reface Valve Seats and Blue Seat	38.00	19.00
Install and Ream Guides	64.00	32.00
Remove Old and Install New Rocker Shaft Bushings	38.00	19.00
Cylinder Repair – Minimum hourly Rate is ½ hour	130.00/hr	65.00/hr

J & J Air Parts, Inc.

430 North Bryant St. – Pleasanton, TX 78064 – Phone: (800) 527-1270, (830) 569-3892

www.jjairparts.com

Cylinder Barrel Restoration Services

	List (US dollar)	Net (US dollar)
Channel Chrome Only	250.00	125.00
Nickel Only	392.00	196.00
New Steel (Rebarrel)	578.00	284.00
Replacement Barrel	50.00	25.00

Cylinder Head Restoration Services

	List (US dollar)	Net (US dollar)
TCM Cylinder Welding – (all models except classes 60 and 61)	220.00	110.00
Lycoming- All Models	220.00	110.00

Important Notice: Dimensional changes to the cylinder barrel may occur as a result of welding repair. Should the cylinder barrel dimensions go out of service limits, restorations to new limits can be achieved by one of the above barrel services.