



Lycoming At Overhaul 100% Parts & Replacement List *
Engine Model: O-360-A SERIES, B2D, & C SERIES, D SERIES

Description	Part Number	Quantity
Engine Gasket Set	SL75439-1	1
Piston Rings	SL3601-SC	4
Piston Pins	SL13444-1	4
Piston Pin Plugs	Inc W/ Pin	
Exhaust Valves	SL19001A	4
Intake Guides	SL61681A	4
Exhaust Guides	SL74230A	4
Exhaust Valve Keeper Key	MS13997-3	8
Rocker Assemblies ('76 Series)	N/A	
Aluminum Push Rods Assemblies (235 & 290's)	N/A	
Hydraulic Plunger Assemblies	SL78290	8
Bearing Inserts (Main)	SL13884A	2
Bearing Inserts (Rear & Intermediate)	SL11020	4
Bearing Inserts (Connecting Rods)	SL61662	8
Stressed Bolts & Fasteners:		
Stationary Drive Gear Bolts		
Camshaft Gear Attaching Bolts	N/A	
Connecting Rod Bolts	SL75060	8
Connecting Rod Nuts	SL12186	8
Crankshaft Flange Bolts	N/A	
Crankshaft Gear Bolt	SL-STD-2213	1
Counterweight Bushings	N/A	
Oil Pump Bodies	SL78528	1
Oil Pump Gears	SL18109A-S	1
Washers	A/R	1
Lock Nuts	N/A	
Oil Seal Vacuum Pump	SL-STD-208	1
Oil Seal Fuel Pump Drive	SL-STD-213	1
Oil Seal Crankshaft	SL13792	1
Oil Seal Tach Drive	SL14260	1
Propeller Governor Oil Line Elbows	STD700	1
Propeller Shaft Sleeve Rings	N/A	
Magneto Drive Cushions	N/A	
Thermostatic Bypass Valves	SL53E19600	1
Crankshaft Sludge Tubes	N/A	
All Circlips	N/A	
All Lock Plates	A/R	
All Retaining Rings	A/R	
All Laminated Shims	N/A	
Pinion Shaft Rollers	N/A	
Propeller Shaft Thrust Bearings	N/A	
Supercharger Bearing Oil Seals	N/A	



Lycoming At Overhaul 100% Parts & Replacement List *
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Description	Part Number	Quantity
Cylinder Fin Stabilizers	N/A	
Damaged Ignition Cables	M4004 SLICK	1
Accessory Drive Coupling Springs	N/A	
AC Diaphragm Fuel Pumps	N/A	
All V-Brand Couplings		
All V-Brand Gaskets		
Engine Hoses Intake	SL69603	4
Engine Hoses Oil Drainback Cylinder	SL-STD-1821	4
All Engine Hose Assemblies		

* In Accordance with Textron-Lycoming Mandatory Service Bulletin 240R