

---

## Cylinder Services

Parts Not Included

Code	List (US dollar)	Net (US dollar)
003-A Disassemble Cylinder	50.00	25.00
003-B Cylinder Cleaning	90.00	45.00
003-C Bore and Penetrant Inspection	90.00	45.00
003-D Hone for Ring Finish	310.00	155.00
003-E Reface Exhaust Port & Install Studs	130.00	65.00
003-F Paint Cylinders	60.00	30.00
003-G Cylinder Assembly – Complete Assembly	170.00	85.00
003-H Cylinder Assembly – Valve Assembly	90.00	45.00
003-I Install Valve Seats	110.00	55.00
003-J Reface Valve Seats and Blue Seat	70.00	35.00
003-K Remove Old and Install New Rocker Shaft Bushings	90.00	45.00
003-L Install and Ream Guides	110.00	55.00
003-M Grind Valve	40.00	20.00
003-N Cylinder Repair – Minimum hourly Rate is ½ hour	170.00/hour	85.00/hour

**J & J Air Parts, Inc.**

430 North Bryant St. – Pleasanton, TX 78064 – Phone: (800) 527-1270, (830) 569-3892

[www.jjairparts.com/](http://www.jjairparts.com/)

[sales@jjairparts.com](mailto:sales@jjairparts.com)

### **Cylinder Barrel Restoration Services**

		<b>List (US dollar)</b>	<b>Net (US dollar)</b>
001	Channel Chrome Only	330.00	330.00
007	SatinChrome Only	330.00	330.00
008	NuChrome Only	330.00	330.00
010	Grind Oversize and Hone to Ring Finish	155.00	155.00
013	Nickel Only	396.00	396.00

### **Cylinder Head Restoration Services**

		<b>List (US dollar)</b>	<b>Net (US dollar)</b>
002	TCM Cylinder Welding — (all models except classes 60 and 61)	370.00	205.00
002	Lycoming- All Models	370.00	205.00

Important Notice: Dimensional changes to the cylinder barrel may occur as a result of welding repair. Should the cylinder barrel dimensions go out of service limits, restorations to new limits can be achieved by one of the above barrel services.

#### **Inspection and Handling Charge**

**Components which are deemed to be non-repairable (reject) by J & J Air Parts, Inc. standards will be subject to the following handling and inspection charges:**

004A	Cylinder	35.00	35.00
------	----------	-------	-------

#### **J & J Air Parts, Inc.**

430 North Bryant St. — Pleasanton, TX 78064 — Phone: (800) 527-1270, (830) 569-3892

[www.jjairparts.com/](http://www.jjairparts.com/)

[sales@jjairparts.com](mailto:sales@jjairparts.com)