



Gasket Set and Seal Application Chart for Continental Engines

| APPLICATION | MAJOR OVERHAUL GASKET SET | TOP OVERHAUL GASKET SET | SINGLE CYLINDER GASKET SET | CRANK-SHAFT SEAL |
|---|--------------------------------|-------------------------|----------------------------|------------------|
| A-65; A-75 | SA646537-A1*** | **** | **** | SA530019** |
| C-75-12; C-85-12; C-90-12; O-200 | SA24890-A5 | SA200 | SA200-T1 | SA530019** |
| C-75-8; C-85-8; C-90-8 | SA24890-A7 | SA200 | SA200-T1 | SA530019** |
| C-125-1; C-145-2 | SA25103-A2 | SA300 | SA200-T1 | SA530917 |
| C-125-2; C-145-2; O-300 | SA25103-A4 | SA300 | SA200-T1 | SA530917 |
| GO-300 | | SA300-A1 | SA200-T1 | SA530917 |
| E-165; E-185; E-225 | SA352026-A1* | SA225* | SA225-T1* | 530859 |
| IO-360; TSIO/LTSIO-360 | SA631348-A3 | SA360 | SA360-T1 | SA530917 |
| O-470-A, E, J | SA536092-A9* | SA470-A1* | SA470T1* | SA641250 |
| O-470-B; M; IO-470-D, F, M, U, V, VO | SA536092-A6* | SA470-A2 | SA470T2* | SA641250 |
| O-470-K, L, R, S, U | SA536092-A10* | SA470-A2* | SA470-T2* | SA641250 |
| IO-470-J K | SA536092-A11* | SA470-A1* | SA470-T1* | SA641250 |
| O-470-4, 13 | SA536997-A1 | | | 536570 |
| O-470-G, P; IO-470-C, E, G, H, L, N, P, R, S | SA646546-A1*** SA536092-A10 | SA470-A2* | SA470-T2* | SA641250 |
| TSIO-470-B, C, D | | SA470-A2* | SA470-T2* | SA641250 |
| IO-520-A, D, E, F, J, K, L | SA632424-A3* | SA520-A1* | SA520-T1* | SA641250 |
| IO-520-B, BA, BB | SA632429-A3* | SA520-A1* | SA520-T1* | SA641250 |
| IO-520-C, M | SA632430-A3* | SA520-A1* | SA520-T1* | SA641250 |
| TSIO-520-C, G, H, M, P, R, T | SA633570-A7* | SA520-A1* | SA520-T1* | SA641250 |
| TSIO-520-B, BB, E, EB, J, JB, K, KB, L, LB, N, NB, VB, WB | SA633570-A5* | SA520-A1* | SA520-T1* | SA641250 |
| TSIO-520-D, DB, U, UB | SA633570-A8* | SA520-A1* | SA520-T1* | SA641250 |
| L/TSIO-520-AE | SA646555-A1*** | SA520-A7* | SA520-T2* | SA641250 |
| TSIO-520-BE | SA646798-A1*** | SA520-A8* | SA520-T3* | SA641250 |
| GTSIO-520-C | SA633025-A3* | SA520-A2* | SA520-T3* | SA641250 |
| GTSIO-520-D, H, L, M, N | SA633025-A4* | SA520-A3* | SA520-T3* | SA641250 |
| GTSIO-520-F, K | SA633025-A5* | SA520-A3* | SA520-T3* | SA641250 |
| IO-550-A, B, C | SA646550-A1*** | SA550* | SA550-T1* | SA641250 |

* Contain SA627429 or SA628260 Spiritallic Gaskets.

** Flanged crankshaft only. On tapered crankshafts use Part No. 24321.

*** Intake hoses must be purchased separately.

**** Use SA200+ 4 ea. 21327 gaskets for top overhaul gasket set and 1 ea. 21327 gasket for SA200-T1 single cylinder gasket set

NOTE: All major overhaul gasket sets and top overhaul gasket sets include intercylinder intake hoses except here noted. Intercylinder intake hoses are not provided in single-cylinder gasket sets.

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